



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2535**Job Sheet 189789****Part No:** D2535**Job Qty:** 300 pcs**Part Name:** Spring**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 1/30/19**Job Tracking No:****Due Date:** 2/27/19**Created By:** Dara Macdonald**Type:** SOLD**Description:****Note:** DWG REV A IPP A 99.04.19 New Issue (From hand written IPP) DM**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	300 pcs	2/27/19	0.00	0.00		Purchasing - 1		FEB 15 2019
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	300 pcs	2/27/19	0.00	0.00		Packaging 2 - 1 - B4B		FEB 15 2019
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 -		



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CANADA
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www.dartaerospace.com

Container No: S154034**Part:** D2535**Job No:** 189789**Serial No/Batch:** S154034**Revision:****Inspector:****Exp Date:****Instructions:** Various STC's

Date: 02/15/19

				B4B	
				Packaging 2 - 21 - B4B	
				Packaging 2 - 22 - B4B	
				Packaging 2 - 23 - B4B	
				Packaging 2 - 24 - B4B	
				Packaging 2 - 25 - B4B	
				Packaging 2 - 26 - B4B	
				Packaging 2 - 27 - B4B	
				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
120	QC 6	300 pcs	2/27/19	0.00 0.00	QC 6 - 38
					QC 6 - 42
					QC 6 - 9
					QC 6 - 68
					QC 6 - 61
130	Packaging 3-1 - Stock - B4B	300 pcs	2/27/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B

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					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	

140 QC 21 - SA

300
pcs

2/27/19

0.00 0.00

QC 21 - SA - 21

QC 21 - SA - 70

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21

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Part Op 100 - (Purchasing) Issue P/O: 01533 Possible Supplier: Victoria Spring, 0.070 SS Torsion Spring
 Descriptions: 110 - (Receive & Inspect for Damage & Mat'l Certs) Ensure Material Release Note is attached
 120 - (QC6- All purchased or subcontracted products) Check dims to dwg
 130 - (Identify as per dwg & Stock Location: FP001)
 140 - (QC21- Final Inspection - Work Order Release)

CT x 300 19-02-07**Job BOM**

Part / Item	Component Name	Quantity	Operation	Container
D2535P	Spring	300 pcs (1 ea)	100-Purchasing	<u>5154033</u>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D2535P	300	0	0

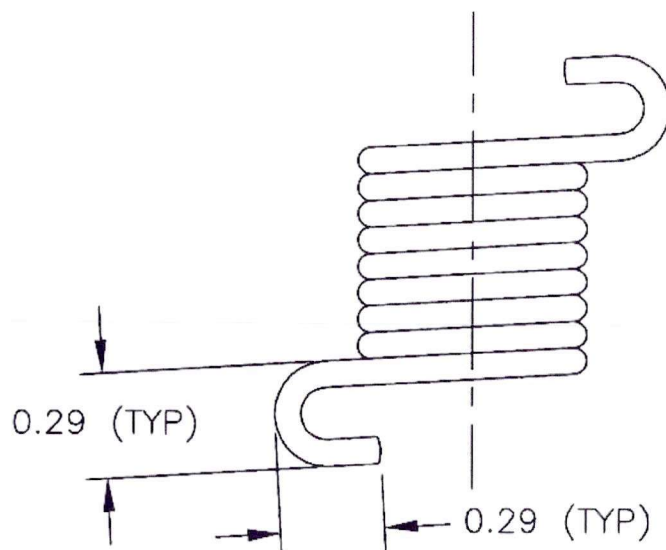
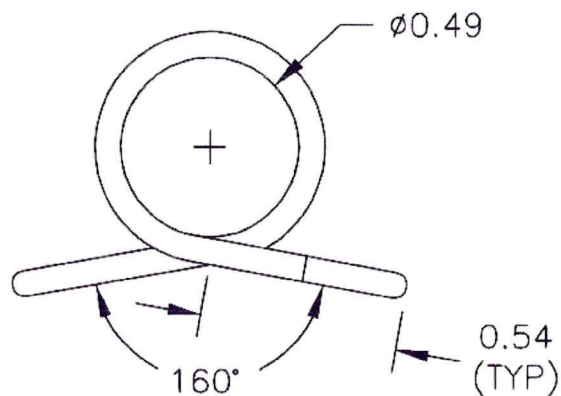
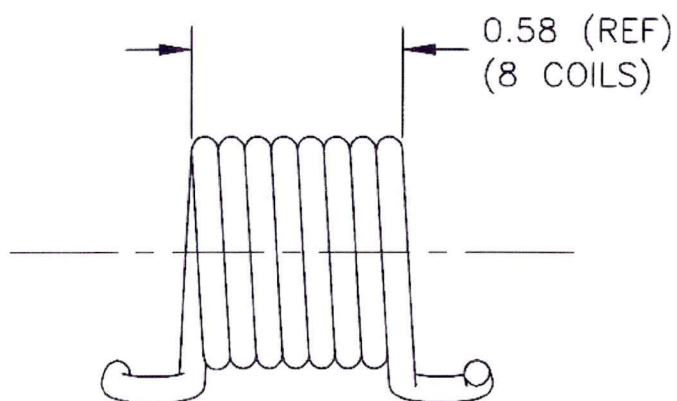
Part Specifications

Specifications could not be found.

Plex 2/7/19 10:03 AM dart.lavoie.chantal

DART

DESIGN BW	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED KE	APPROVED JH	DRAWING NO. D2535	REV. A SHEET 1 OF 1
DATE 99.04.08	TITLE SPRING SPEC CONTROL		SCALE 2:1
A	99.04.08	NEW ISSUE	

RELEASED
99.05.11 KE**SPECIFICATION CONTROL DRAWING**

TENSION SPRING WITH 8 COILS (NO GAP BETWEEN COILS)

MATERIAL: AISI STAINLESS STEEL $\phi 0.070$

POSSIBLE SUPPLIERS: VICTORIA SPRINGS, P/N .070SS TENSION SPRING

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED



Dart Aerospace Ltd.
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PURCHASE ORDER

PO042537



Supplier: VIC002-VC
Victory Spring Ltd.
3810 - 51 Ave.
Edmonton
AB
T6B 3T5 Canada
Phone: 780 442 4020
Fax: 780 466 8000

PO No: PO042537
PO Date: 2/7/19
Due Date: 2/15/19
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pynt Terms: Net 30
Freight Terms:
Special Comments:

E-MAILED

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1		D2535P		Spring	Firmed - 300		2/15/19	300 pcs	0 pcs	300 pcs	\$1.90/pcs	\$570.00
Grand Total:												\$570.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

Plex 2/7/19 10:51 AM dart.tsimiklis.chrisoula



3810 - 51 Ave
Edmonton, AB T6B 3T5
t + 780 442 4020
e + accounts@victoryspring.ca

PACKING SLIP

Packing Slip: 43142
Date: Feb 11, 2019
Order Ref: PO042537 ✓

Sold to:

Dart Aerospace Ltd
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7

Ship to:

Dart Aerospace Ltd
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7

Shipped By: FedEx

Shipped Quantity	Backorder Quantity	Unit	Item No.	Description	Price
300 ✓		Each	VIC 1533	D2535P Spring - Torsion ✓	1.90
Comment:					

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CERTIFICATE OF CONFORMANCE

REPORT FOR : Dart Aerospace Ltd.	DATE: 11-Feb-2019
PART/DRAWING #: D2535P / VIC 1533	PO # PO042537
DESCR: Torsion Spring	QUANTITY: 300

CHARACTERISTIC	SPECIFIED	MEASURED	NOTES
Material type	SS302	yes	
Material diameter	0.07	0.072	
Coil I.D.	0.490	.489"	
Coil O.D.		.634"	
Number of Coils	8 ref	7.9	
Overall Length		1.109	
End Type	per dwg	yes	
Helix	RHW	RHW	

COMMENTS

Mill Certificate attached: Yes
Material Heat Number: KNAX00924

Inspected by: *Jeremy Burrowes*